



Europe GmbH

# Safety Data Sheet according to (EG)1907/2006

ORACAL® 631

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Version 02/14  
Date 01.04.2014

## 1. description of item production and manufacture

**Trade name:** ORACAL® 631  
"Special colours available on request"

**Use:** self adhesive film

### **manufacturer**

Orafol Europe GmbH  
Orafolstrasse 2  
D - 16515 Oranienburg  
Tel.: + 49 03301 864 0  
Fax.: + 49 03301 864 100

E-mail address: p.kanert@orafol.de

### Emergency Telephone

Information centre for symptom of poisoning Berlin + 49 030 19 240

## 2. possible dangers

**risk to human beings and environment:** none

## 3. composition / information about components

### **chemical characteristics**

pvc - film  
polyacrylate adhesive  
silicone - coated paper

### **Dangerous contents**

Do not contain hazardous substances neither substances of the "Candidate List of Substances of Very High Concern for authorisation" ECHA (REACH) concentration >0,1 % (w/w) (Relating: film + adhesive)

\* The original components which are used in the formulation of these products form the basis of evaluation. This statement refers to the condition when leaving the factory ORAFOL Europe GmbH in Oranienburg.

This information is based on our current knowledge and practical experience. It cannot be excluded that minor traces are included in the materials due to contamination of single raw material components which cannot be avoided from the technical point of view. Routine analyses of our products concerning contents of the above-mentioned components are not carried out. For factors which are beyond our knowledge and control any guarantee and liability cannot be accepted.

The statement refers to our current production. Old stock could deviation from the assessment.

#### 4. recommendations for first medical aid

##### general information

after inhalation	none
after contact with the skin	none
after contact with the eyes	none
after having swallowed up	none
special information for the doctor	none

#### 5. recommendation for fire fighting

**suitable fire extinguishing media** all types

##### fire extinguishing media which are not suitable for safety reasons

None

##### special danger by the material itself and from combustion products

hazardous decomposition products at flame temperature: carbon dioxide, carbon monoxide. PVC-films develop gaseous HCl at flame temperature.

**special protecting equipment** none

**additional information** none

#### 6. recommendations in case of unintentional escape

**recommendations in respect of persons:** none

**recommendations regarding environment:** none

**recommendatin for cleaning:** none

**additional information:** none

#### 7. handling and storage

##### information for use with danger

none

##### information regarding fire prevention and explosion

none

##### requirements to storage places and storage containers

none

##### further information

none

#### 8. limitation of exposition and personal protective equipment

##### supplementary information regarding construction of technical plants

none

**contents regarding working place and threshold values that have to be supervised**

not applicable

**personal protective equipment**

breathing protection	not necessary
hand protection	not necessary
eye protection	not necessary
body protection	not necessary
hygiene recommendatin	as usual regarding working place

**9. physical and chemical properties**

**phenotype**

appearance	solid
colour	according to desired tint
odour	none

**data regarding security**

pH-value	not applicable
boiling point	not applicable
melting or fusing point	not applicable
flash point	not applicable
flammability on solid bases	not applicable
flammability of gases:	not applicable
flammable temperature	not applicable
spontaneous ignition of the solid	not applicable
spontaneous ignition of the gas	not applicable
properties assisting inflammation	not applicable
danger of explosion	not applicable
limits of explosion	not applicable
consistency/density	not applicable
water solubility/fat solubility	not applicable
viscosity	not applicable

**10. stability and reactivity**

conditions to be avoided	not applicable
substances to avoid	not applicable
dangerous decomposition of products	none in case of appropriate use

**11. information regarding toxicology**

**acute toxicology**

**classification limit LD<sub>50</sub>/LC<sub>50</sub>-value**

oral	not determined
dermatologic	not determined
inhalative	not determined

**irritating effects**

to skin	not applicable
to eyes	not applicable

**sensitizing effects**

look to general remarks

**experience from the practical use**

experience classification	not applicable
other experience	not applicable

**general remarks**

Due to generally increasing allergic influences direct contact to the tacky surface should be avoided as far as possible as specific reactions to human skin cannot be excluded.

**12. information regarding ecology**

<b>information regarding elemination</b> (product life and decomposition)	not determined
environmental properties	not applicable

**eco- toxic reactions**

aquatic effects	generally speaking no danger to water (self classification)
additional ecologic informations	none

**13. information regarding recycling**

**recommendation** : waste class similar to household waste, is to be recycled according to the local regulations

**14. information regarding transportation**

**additional information:** *not classified as a dangerous product in respect to transportation regulations*

**15. prescription / instructions**



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Comply with regulation RoHS Compliance EU Directive 2011/65

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No dangerous product / composition in respect to the classification of risks EEC  
No: 594/91 dated 4.3.91 is stuck to, also No: 67/548 (very toxic materials).

H phrases: none

P phrases: none

**National regulations:** Germany

Water hazard class – no hazardous for water.

### 16. other information

All information given in this certificate is based on our current knowledge and experience; the figures and individual information do not describe any technical data of a product and do not constitute a warranty of properties as defined by technical specifications.